



# VENTE DE GRE A GRE

Suite changement de matériel

**SALE BY PRIVATE TENDER**

Due to equipment change

**TÔLERIE**

**SHEET METAL WORKING**

▶ Presse plieuse HACO, type PPM 36135, N°57094, année 1992, comprenant 2 multi vé et 2 jeux de lames dont un neuf complet avec fractionné et bigorne (certificat de conformité et documentation technique fournis par le vendeur)

▶ HACO press brake, type PPM 36135, No. 57094, year 1992, comprising 2 multi V-tools and 2 sets of blades including one complete new set with segmented tooling and horn (certificate of compliance and technical documentation supplied by the seller)

▶ Cisaille HACO, type TS 3006, N°21838, année 2008 équipée d'une commande numérique SP8, cap. 6 mm acier ou 3 mm inox, course de la butée arrière 750 mm, moteur 7,5 kW, longueur de coupe 3050 mm, réglage de l'angle de coupe 0,5-3°, poids 4,5T, tôles de sécurité arrière, cellules de sécurité avec les 2 poteaux état neuf (certificat de conformité et documentation technique fournis par le vendeur)

▶ HACO shear, type TS 3006, No. 21838, year 2008, equipped with SP8 numerical control, cap. 6 mm steel or 3 mm stainless steel, rear stop travel 750 mm, 7.5 kW motor, cutting length 3050 mm, cutting angle adjustment 0.5-3°, weight 4.5T, rear safety plates, safety units with 2 posts in new condition (certificate of compliance and technical documentation supplied by the seller)



**VISITES UNIQUEMENT SUR RENDEZ-VOUS AUPRÈS DE LUTECE INDUSTRIE**  
**VIEWING ONLY BY APPOINTMENT WITH LUTECE INDUSTRIE**

**Pour tout renseignement / For all request : Tél. : +33 (0)1 39 56 07 63**

▶ **Catalogue complet**  
et conditions générales de vente  
disponibles sur notre site internet

[www.lutece-industrie.com](http://www.lutece-industrie.com)



**LUTÈCE INDUSTRIE**

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**HACO HYDRAULIC PRESS BRAKE**  
**PPM 36135 type,**  
**3600 mm X 135 T CN 2 Beams (1992)**

- Fabricated steel frame
- Equilibration by means of an anti-torsion bar
- Electrical control of the mechanical stops in the cylinders via the control panel with electronic read-out
- Pendant control panel
- Adjustable speed change-over point and daylight opening
- Adjustable working pressure
- Control pedal
- Machine delivered with instructions manual and maintenance tools
- The machine is designed for tightening the “System Tooling” machine-finished tooling
- Colour: Dark grey RAL 7031/ Light grey RAL 7044/ Yellow RAL 1077

● **ROBOSOFT ATL 500 DIGITAL CONTROL specifications: INCLUDED**

- Digital reading of the working pressure, depth and end stop
- Capacity: 1,350 kN
- Working length: 3,600 mm
- Distance between housings: 3,150 mm
- Gooseneck depth: 250 mm
- Table width: 180 mm
- Max. daylight opening: 325 mm
- Max. stroke: 120 mm
- Fast approach speed: 70 mm/sec.
- Working speed: 7 mm/sec.
- Fast return speed: 60 mm/sec.
- Motor power: 7.5 kW
- Max. working pressure: 300 bar
- Height: 2,240 mm
- Width: 1,550 mm
- Length: 3,830 mm
- Weight: +/- 8.4 T
- Table height: 915 mm

● **2 operating modes**

➤ **Pre-selection mode**

The position of the depth stop and the end stop can be selected. Accuracy of the end stop: 1/10<sup>th</sup>  
Accuracy of the depth stops: 1/100<sup>th</sup>

➤ **Programming mode: Programming of X and Y**

A program can be executed in which the depth stop and end stop are adjusted automatically during the bending sequence. Memory capacity: Max. 8 programs - 80 steps  
Positioning of the end stop: (X/AC) 0.1 mm



## NOTICE TO BUYERS

### SALE BY PRIVATE TENDER

- VISITS** : **By appointment** with **LUTECE INDUSTRIE**  
**Michel MOUSSET**: Tel (+33) (0)1 39 56 07 63  
Email: [michel.mousset@lutece-industrie.com](mailto:michel.mousset@lutece-industrie.com) and [info@lutece-industrie.com](mailto:info@lutece-industrie.com)
- FORMAT** : Purchasers must complete and sign the proposal form attached to the present specification document and send it to  
LUTECE INDUSTRIE, 60 rue Castagnary, 75015 PARIS.
- ACCEPTANCE:** Purchasers will be notified within a minimum of 10 days of the date on which their proposal is deposited.
- PAYMENT** : On cash terms following acceptance of the payment, by bank transfer.
- REMOVAL** : By appointment with LUTECE INDUSTRIE
- CONDITIONS** : The sales terms and conditions are set out in the present document.
- VAT** : Purchasers are liable for VAT at a rate of 20% on the value of the purchase price and sale fees. EU purchasers will be exempt from this VAT subject to the supplying us with their intra-community VAT number.
- EXPORT** : 1 deposit to the value of the full VAT amount, must be deposited. This deposit will be returned on production of customs documents demonstrating that the materials have been exported (DAU).

## TERMS AND CONDITIONS

1. The present terms and conditions, as well as those contained in the remainder of the present Sales Form, are the sole terms and conditions applicable to the sale. Any other conditions, whether express or implicit, are excluded.
2. The Vendor reserves the right to withdraw equipment from the sale. They are not under any obligation to accept a proposal nor to explain any rejection thereof.
3. The Purchaser must submit a bid to LUTECE INDUSTRIE, 60 rue Castagnary, 75015 PARIS by postal mail or email
4. As part of this private sale, LUTECE INDUSTRIE will not charge any fees to the purchaser.
5. The transfer of responsibility and insurance is effective as soon as the buyer has paid in full the equipment and at the collection date. This mandatory removal date will be indicated on the invoice.
6. Removals are only permitted following full payment according to the conditions above. The removal of effects must be carried out by the buyer within the specified time, and under their responsibility, at their expense and their own risk.

**The removal of sold goods is, unless otherwise stipulated, mandatory; resale on site by the Buyer is forbidden.**

Where the buyer does not carry out the removal of the goods sold to them, within the appointed time, the Vendor reserves the right to claim payment of damages which may be caused by this delay or damages which may be caused to third parties and in particular the purchasers of other goods.

The vendor reserves the right to have the goods removed and stored at the buyer's expense and without under any circumstances being liable with respect to the condition or storage of the equipment in question.

In all cases expenses inherent in this will be the responsibility of the buyer(s) and will be billed to them.

The buyer undertakes expressly and irrevocably to respect, and to ensure that all personnel working on their behalf and in their name respect, current legislation and regulations, in particular specific health and safety requirements applicable to work carried out in premises by an external company.

They undertake expressly and irrevocably to take every required care to prevent any damage to third parties or to the vendor's property and to repair, regardless of value, any damage for which they are held responsible.

The Vendor declines any responsibility for accident or injury, regardless of cause, suffered by any party, unless the accident or injury is due to negligence by the Vendor.

7 - The materials are purchased "as is", without any declaration or warranty in respect of their condition, grade, quantity or suitability for any use whatsoever.

LUTECE INDUSTRIE has made every effort to describe accurately each item in the sale. The Buyer is deemed to be skilled and to have noted any errors in the description as well as any faults or imperfections in the property put on sale and for which they wish to make an offer.

No equipment is sold as new. The vendor declines all responsibility for any loss, damage or injury suffered by the Buyer as a result of, or associated with, a fault in any of the materials purchased, for any erroneous designation contained in the catalogue, for any failure by it to carry out the functions for which it is destined by the Buyer or for any damage or loss caused to the material(s) prior to their removal from the premises.

8 - In the event of a dispute between the parties with respect to the interpretation or execution of the present terms and conditions, the said parties undertake to resolve the dispute in an amiable manner. If this is not possible, any disputes will be referred to the French courts and be heard under French law, which shall have sole jurisdiction.

9 - In the event that the Buyer fails to comply with any of the conditions set out above, the Vendor is entitled to re-sell the affected lots without prior notification to the Buyer, who will be liable for any loss incurred as a result of this re-sale.

10 - The Vendor draws the attention of those Buyers intending to purchase lots through the intermediary of a finance company of the importance of completing such arrangements prior to making an offer, so that payment may be made in accordance with the present conditions.

11- The removal of materials acquired by a Buyer may not take place outside the times defined by the vendor. It must take place within a reasonable time and before the deadline defined when the offer was accepted and following full payment (see article 5).

12. Machines and production components are generally sold in conformity with the technical provisions, as well as legal safety standards or French regulations. This conformity is shown either by the Compliance Plate (machine mise en service après le 15 Janvier 1981 - décrets 80-543 et 544) or CE Plate (machine mise en service après le 15 Janvier 1993 - décrets 93-40) and the certificate of conformity.

13. If an item on sale does not comply with the technical provisions, as well as legal safety standards or French regulations, the resulting sales restrictions will be mentioned in the catalog and indicated during the sale.

14. Non-compliant machines are sold as unsuitable for production use. They will be sold in their current state without guarantee:

1. To a natural or legal person intending to use the material outside the European Union.
2. To a natural or legal person with a reseller status, rebuilder or collector committing to bring the item back to compliance, under his responsibility, before any transfer to an operator.
3. To a professional whose activity is the recycling of components.

15. These terms and conditions are considered as established and accepted unconditionally by the purchaser. Only the French version of the terms and conditions regulates the sale; any translation is merely indicative.